

**Work Order ID 121245****\*121245\***

Page 1

Monday, June 30, 2014 9:56:31 AM

Item ID: D5110-1      Accept      **\*N900040100\***      Setup Start **\*NS1\***  
Revision ID:      Stop **\*NS2\***  
Item Name: Swivel Nut Fitting  
Start Date: 6/18/2014      Start Qty: 10.00      **\*10\***      Cust Item ID:  
Required Date: 6/23/2014      Req'd Qty: 10.00      **\*10\***      Customer:  
Reference:

Approvals:      Process Plan: CZ      Date: 14/06/30      Tooling:      Date:      Run Start **\*NR1\***  
QC:      Date:      SPC (Y/N):      Date:      Stop **\*NR2\***

Sequence ID/ Work Center ID	Operation Description	Set Up/ Run Hours	Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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Draw Nbr	Revision Nbr
D5110	A

100

0.00

**\*100\***

Purchasing

Purchasing

Memo

Issue P/O: 24809

Purchase part #: 12 C6X SS

Possible supplier: PARKER HANNIFIN

Certificate of conformity is required

CZ 14/06/30 (10)

110

Receive &amp; Inspect for Damage &amp; Mat'l Certs

0.00

**\*110\***

Packaging

Packaging

Memo

Certificate of conformity is required.

P 9/14/14 (10)

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>															
Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>															
Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>															
Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>																

Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
Operator									
Offset/Setup									
Process									
Supplier									
Training									
Transport									
Unapproved									

### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence
		<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge
		<input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other

**\*121245\***

Monday, June 30, 2014 9:56:31 AM

**Accept**

**\*N900040100\***

**Setup Start \*NS1\***

Stop \*NS2\*

**\*10\***

**Cust Item ID:**

**Start Date:** 6/18/2014      **Start Qty:** 10.00

**Required Date:** 6/23/2014      **Req'd Qty:** 10.00

**\*10\***

**Customer:**

**Reference:**

Run Start \*NR1\*

**Approvals:**      **Process Plan:** \_\_\_\_\_ **Date:** \_\_\_\_\_ **Tooling:** \_\_\_\_\_ **Date:** \_\_\_\_\_

Stop \*NR2\*

QC: \_\_\_\_\_ Date: \_\_\_\_\_ SPC (Y/N): \_\_\_\_\_ Date: \_\_\_\_\_

### Operation Description

**Set Up/Run Hours** **DAS** **2-7**

Tool ID	Tool #	Plan Code	Accept Qty	Reject Qty	Reject Number	Insp. Stamp
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120

QC6- Inspect dimensions to drawing

0.00

**\*120\***

0.00

OC

## Memo

### Quality Control

130

Identify as per dwg & Stock Location: 5132 0.00

0.00

**\*130\***

0.00

### Packaging

## Memo

## Packaging

QC21- Final Inspection - Work Order Release	0.00
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0.00

**\*140\***

0.00

QC

## Memo

## Quality Control

mf  
14-7-7

DQA: \_\_\_\_\_ Date: \_\_\_\_\_

**WORK ORDER NON-CONFORMANCE / UPDATE**

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <table style="width: 100%;"> <tr> <td>Skid-tube <input type="checkbox"/></td> <td>Crosstube <input type="checkbox"/></td> <td>Water Jet <input type="checkbox"/></td> <td>Engineering <input type="checkbox"/></td> </tr> <tr> <td>Machining <input type="checkbox"/></td> <td>Small Fab <input type="checkbox"/></td> <td>Prod. Eng. Coord. <input type="checkbox"/></td> <td>Quality <input type="checkbox"/></td> </tr> <tr> <td>Thermoforming <input type="checkbox"/></td> <td>Finishing <input type="checkbox"/></td> <td>Rec/Store/Packaging <input type="checkbox"/></td> <td>Other <input type="checkbox"/></td> </tr> <tr> <td>Large Fab <input type="checkbox"/></td> <td>Composite <input type="checkbox"/></td> <td>Supplier <input type="checkbox"/></td> <td></td> </tr> </table>	Skid-tube <input type="checkbox"/>	Crosstube <input type="checkbox"/>	Water Jet <input type="checkbox"/>	Engineering <input type="checkbox"/>	Machining <input type="checkbox"/>	Small Fab <input type="checkbox"/>	Prod. Eng. Coord. <input type="checkbox"/>	Quality <input type="checkbox"/>	Thermoforming <input type="checkbox"/>	Finishing <input type="checkbox"/>	Rec/Store/Packaging <input type="checkbox"/>	Other <input type="checkbox"/>	Large Fab <input type="checkbox"/>	Composite <input type="checkbox"/>	Supplier <input type="checkbox"/>	
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Handling/Pre									
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Operator									
Offset/Setup									
Process									
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Training									
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**FAULT CATEGORY**

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled  <input type="checkbox"/> Other
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# Picklist Print

Monday, June 30, 2014 9:56:30 AM

Page 1

Work Order ID: 121245

**\*121245\***

Parent Item: D5110-1

**\*D5110-1\***

Parent Item Name: Swivel Nut Fitting

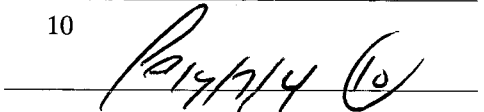
Start Date: 6/18/2014

Required Date: 6/23/2014

Start Qty: 10.00

Required Qty: 10.00

Comments: IPP REV:A 14.06.18 AS PER DWG REV.A DD VERF:JLM

Component Item ID/ Item Name	Replacement Item ID	Mfg/ Purch	Bin Item	Primary Location	Last Location	Route Seq ID	Unit of Measure	Qty on Hand	Qty per Kit	Total Qty	Qty Issued	Date Issued	Status
12 C6X SS <b>*12 C6X SS*</b> Swivel Nut Fitting		Purchased		No			Each	0.0000		10			
									**				

DQA: \_\_\_\_\_ Date: \_\_\_\_\_



## WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: \_\_\_\_\_ Date: \_\_\_\_\_

Work Order update only ☐

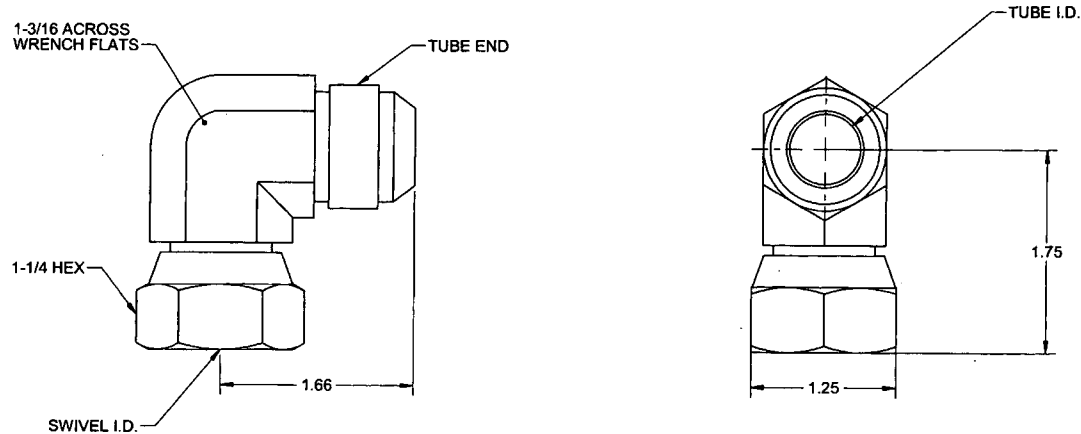
Work Order: _____  Part No. _____  NCR No. _____	<b>DISPOSITION</b>  Rework <input type="checkbox"/> Scrap <input type="checkbox"/> Use-as-is <input type="checkbox"/> Suspected Unapproved <input type="checkbox"/>	<b>AGAINST DEPARTMENT/PROCESS</b>  <div style="display: flex; justify-content: space-between;"> <div>           Skid-tube <input type="checkbox"/>            Machining <input type="checkbox"/>            Thermoforming <input type="checkbox"/>            Large Fab <input type="checkbox"/> </div> <div>           Crosstube <input type="checkbox"/>            Small Fab <input type="checkbox"/>            Finishing <input type="checkbox"/>            Composite <input type="checkbox"/> </div> <div>           Water Jet <input type="checkbox"/>            Prod. Eng. Coord. <input type="checkbox"/>            Rec/Store/Packaging <input type="checkbox"/>            Supplier <input type="checkbox"/> </div> <div>           Engineering <input type="checkbox"/>            Quality <input type="checkbox"/>            Other <input type="checkbox"/> </div> </div>
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Root Cause	Date	Step	Qty	Description of work order update or non-conformance	Initial Chief Eng	Action Description	Sign & Date	Verification	QC Inspector
Design									
Doc/Data									
Equip/Tooling									
Handling/Pre									
Material									
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Offset/Setup									
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Supplier									
Training									
Transport									
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### FAULT CATEGORY

<b>Landing Gear</b> <input type="checkbox"/> Bending <input type="checkbox"/> Centre Not Concentric <input type="checkbox"/> Cracks <input type="checkbox"/> Crimp/Kink/Ripple/Wave <input type="checkbox"/> Cuffs <input type="checkbox"/> Crushing <input type="checkbox"/> Heat Treat <input type="checkbox"/> Inspection Strip in Tube <input type="checkbox"/> Marks/Chatter <input type="checkbox"/> Turning Sequence <input type="checkbox"/> Wave/Twist in Tube	<b>General</b> <input type="checkbox"/> Bend <input type="checkbox"/> BOM/Route <input type="checkbox"/> Broken/Damage/Defect <input type="checkbox"/> Burrs <input type="checkbox"/> Contamination <input type="checkbox"/> Countersink <input type="checkbox"/> Cut Too Short <input type="checkbox"/> Drawing <input type="checkbox"/> Drill Holes <input type="checkbox"/> Finish <input type="checkbox"/> Fit/Function	<input type="checkbox"/> Folio/Program <input type="checkbox"/> Grain <input type="checkbox"/> Hardware <input type="checkbox"/> Inspection Incomplete/Unqualified <input type="checkbox"/> Instructions Incomplete/Unclear <input type="checkbox"/> Misaligned/off center <input type="checkbox"/> Mislabeled <input type="checkbox"/> Misread <input type="checkbox"/> Off-set <input type="checkbox"/> Out of Calibration <input type="checkbox"/> Out of Sequence	<input type="checkbox"/> Outside Dimensions <input type="checkbox"/> Over/Under tolerance <input type="checkbox"/> Part Incorrect <input type="checkbox"/> Part Lost/Missing <input type="checkbox"/> Part Moved <input type="checkbox"/> Positioned Wrong <input type="checkbox"/> Power Loss/Surge  <input type="checkbox"/> Pressure/Forced <input type="checkbox"/> Set-up <input type="checkbox"/> Temperature/Cure <input type="checkbox"/> Weld <input type="checkbox"/> Wrong Stock Pulled <input type="checkbox"/> Other
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# **SPECIFICATION CONTROL DRAWING**



**D5110-X SWIVEL NUT FITTING**

CL14106130  
W10' 12/245

**RELEASED**  
2014-06-16

DART PART NUMBER	VENDOR PART NUMBER	TUBE END	TUBE ID	SWIVEL END	SWIVEL ID	MATERIAL	POSSIBLE SUPPLIER	WEIGHT
D5110-1	12 C6X SS	1-1/16 - 12 UNF-2A	0.610	1-1/16 - 12 UNF-2A	0.610	316 SS	PARKER HANNIFIN	1.90 LBS

- 1) SUPPLIER: SEE TABLE
- 2) MATERIAL: SEE TABLE
- 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
- 4) UNITS: INCHES UNLESS OTHERWISE NOTED
- 5) BREAK SHARP EDGES: N/A
- 6) IDENTIFICATION: PER QSI 044 6.1
- 7) WEIGHT: PER TABLE

A		NEW ISSUE		DB	14.04.24
REV.	DESCRIPTION			BY	DATE
DESIGN	DB	<b>DART AEROSPACE LTD</b> HAWKESBURY, ONTARIO, CANADA		REV. A SHEET 1 OF 1	
DRAWN	DB				
CHECKED	AP				
MFG. APPR.	JLM				
APPROVED	MP	DRAWING NO. D5110		SCALE	
DE APPR.	DS	TITLE SWIVEL NUT FITTING		NTS	
DATE		14.04.24		COPYRIGHT © 2014 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.  
1270 Aberdeen Street  
Hawkesbury, ON K6A 1K7  
Tel: 613 632 9577  
Fax: 613 632 1053

## PURCHASE ORDER

Purchase Order ID **PO24809**

Purchase Order Date 6/30/2014

PO Print Date 6/30/2014

Page Number 1 of 2

**Order From :**

VC-ROY001

**Ship To :** DART AEROSPACE LTD

RBC ROYAL BANK - VISA  
PAYMENT CENTRE, PO BOX 4016, STAT. A  
TORONTO, ON M5W 1X6  
CA

1270 ABERDEEN  
HAWKESBURY, ON K6A 1K7  
CANADA

**PAID**

**Contact Name**

**Vendor Phone**

**Ship To Contact**

**Ship To Phone**

**Ship Via:** FedEx PI collect

**Ship Acct:**

**Buyer**

Chantal Lavoie

**Customer POID**

**Customer Tax #**

10127-2607

**Terms**

COD

**Currency**

CAD

**FOB**

Destination-Collect

Line Nbr	Reference Vendor Part Number Line Comments Delivery Comments	Description/ Mfg ID	Req Date/ Taxable Promise Date	CD	Req Qty/ Unit of Measure	PO Unit Price	Extended Price
1	12 C6X SS  AS PER DWG D5110 REV. A B121245 PARKER P/N: 12 C6X SS	Swivel Nut Fitting	7/7/2014 Yes 7/7/2014	FN	10.00 Each <i>Wce 2</i> <i>Wce 8</i>	\$81.75	\$817.50
<b>Line Total:</b>							<b>\$817.50</b>
2	71401-45  PROCUREMENT QUALITY CLAUSES  PROCUREMENT QUALITY CLAUSES A005 RIGHT OF ENTRY A016 PERSONNEL QUALIFICATION A025 CERTIFICATE OF CONFORMANCE A040 NOTIFICATION OF QUALITY ESCAPE A042 DART NOTIFICATION BY SUPPLIER A043 RETENTION OF QUALITY DOCUMENTS	PROCUREMENT QUALITY CLAUSES	7/7/2014  No 7/7/2014		1.00	\$0.00	\$0.00

**PO Instructions:** HYDRAULIC HOUSE

**Note:**

6/30/2014



**HYDRAULIC HOUSE, INC.**1342 W. Church Street  
Orlando, FL 32805

Toll Free: (800) 771-7500 Direct: (407) 422-2317

Fax: (407) 648-2583

**INVOICE**

INVOICE #: 819564

DATE: 6/30/14

PAGE: 1

<b>BILL TO:</b>	<b>CUSTOMER #:</b>	WEBPL2
WEB CUSTOMER FAX# REQUEST FROM CUSTOMER .		

<b>SHIP TO:</b>	<b>CUSTOMER #:</b>	WEBPL2
DART AEROSPACE ATTN: LINDA LACELLE PH#613-676-1655 1270 ABERDEEN HAWKESBURY ONTARIO . K6A 1K7		

ORDER DATE	ORDER #	CUSTOMER / PO#	SL#	SHIP VIA	TERMS
6/30/14	478092	DART AEROSPACE #2453	09	UPS WW EXPRESS	TBD

ORDER QTY	ITEM / DESCRIPTION	SHIP	B/O	U/M	UNIT PRICE	EXTENSION
2	12 C6X-SS SWIVEL NUT ELBOW ***** MUST SHIP UPS TO CANADA!!!!!!!!!! *****	2		EA	81.750	163.50
PO. 2453						

\*\*\*\*\*THANK YOU FOR YOUR ORDER\*\*\*\*\*  
TITLE TO ALL GOODS REMAIN WITH 'HHI'  
UNTIL PAID IN FULL

<b>SUBTOTAL</b>	163.50
<b>FREIGHT</b>	91.82
<b>TAX</b>	
<b>MISC</b>	
<b>BALANCE DUE</b>	255.32

# HYDRAULIC HOUSE, INC.

# INVOICE

1342 W. Church Street  
Orlando, FL 32805

INVOICE#: 819623

Toll Free: (800) 771-7500 Direct: (407) 422-2317  
Fax: (407) 648-2583

DATE: 7/01/14

PAGE: 1

<b>BILL TO:</b>	<b>CUSTOMER #:</b>	WEBPL2
WEB CUSTOMER FAX# REQUEST FROM CUSTOMER .		

<b>SHIP TO:</b>	<b>CUSTOMER #:</b>	WEBPL2
DART AEROSPACE ATTN: LINDA LACELLE 1270 ABERDEEN PH#613-676-1655 HAWKESBURY ONTARIO . K6A 1K7		

ORDER DATE	ORDER #	CUSTOMER / PO#	SL#	SHIP VIA	TERMS
6/30/14	478094	DART AEROSPACE #2453	09	WORLDWIDE EXPRE	TBD

ORDER QTY	ITEM / DESCRIPTION	SHIP	B/O	U/M	UNIT PRICE	EXTENSION
8	12 C6X-SS SWIVEL NUT ELBOW INBOUND FREIGHT ***** SHIP WORLDWIDE EXPRESS WHEN PARTS COME IN FROM PARKER-THANK YOU *****	8		EA	81.750 79.560	654.00 79.56
102485						

\*\*\*\*\*THANK YOU FOR YOUR ORDER\*\*\*\*\*  
TITLE TO ALL GOODS REMAIN WITH 'HHI'  
UNTIL PAID IN FULL

<b>SUBTOTAL</b>	733.56
<b>FREIGHT</b>	127.13
<b>TAX</b>	
<b>MISC</b>	
<b>BALANCE DUE</b>	860.69